Alcohol (Ethanol) Plant



Allbest Creative Development Ltd. (ALLBEST)

Preface:

We provide the total solution and complete plant for alcohol industry in China, through our continuous development and effort over many years.

Except for over hundreds projects in China, we provided the plant and services to the clients in Mali, Iran, Mongolia, Russia, Kazakhstan, Bangladesh, Thailand and other countries.

Technology Portfolio

| No. | Complete Plant and Technology | Process | Annual Capacity (Tons, per Line) | Raw Materials (as input) | Finished Product (as output) |
|-----|-----------------------------------------------|------------------------------|-------------------------------------|---------------------------------------------------------|--------------------------------------------------|
| I | Alcohol (Ethanol) | | | Starchy | |
| A | Alcohol (based on starchy materials) | Atmospheric distillation | | materials (from corn, potato, sweet potato, | |
| | | Two-tower | 1000-150000 | wheat, cassava, | General Grade, GB10343-2002 Standard |
| | | Three-tower | 1000-150000 | etc) | Top Grade, GB10343-2002 Standard |
| | | Four-tower | 1000-150000 | | Higher than Top Grade, GB10343- 2002 Standard |
| | | Differ-pressure distillation | | | |
| | | Three-tower | 1000-150000 | | General Grade, GB10343-2002 Standard |
| | | Five-tower | 1000-150000 | | Top Grade, GB10343-2002 Standard |

| В | Alcohol (based on sugary materials) | Atmospheric distillation | | Sugary materials (from molasses or syrups etc.) | |
|----|-------------------------------------|----------------------------------------------|--------------|-------------------------------------------------------|-----------------------------------------|
| | | Three-tower | 1000-150000 | | General Grade, GB10343-2002 Standard |
| | | Four-tower | 1000-150000 | | Top Grade, GB10343-2002 Standard |
| | | Differ-pressure distillation | | | |
| | | Three-tower | 1000-150000 | | General Grade, GB10343-2002 Standard |
| | | Five-tower | 1000-150000 | | Top Grade, GB10343-2002 Standard |
| II | Absolute Alcohol | | | | |
| | | Dehydration with benzene | 1000-50000 | 95% alcohol | Over 99.95% absolute alcohol |
| | | Absorption and dehydration (Molecular sieve) | 30000-200000 | 95% alcohol | Over 99.9% absolute alcohol |
| | | Dehydration with glycol | 1000-50000 | 95% alcohol | Over 99.9% absolute alcohol |
| | Gas oil mix | | | | |

| III | Utilization and Treatment of Lees | | | | |
|-----|------------------------------------------|----------------------------|-------------------------------------|--------------------------------------|--------------------------------------------------|
| | DDGS (DDG) Feed | Evaporation by waste steam | 100000 | Lees of corn and other materials | Feeds with 30% protein |
| | Treatment of exhausted Liquid of lees | Anaerobic and aerobic | Equipped for 1000- 500000 | Exhausted Liquid of lees | About COD1000 |
| | Recovery of heat energy of lees | vacuuming | Equipped for the line | | Save 0.6 ton steam for producing one ton alcohol |
| | Recovery of waste alcohol | Distillation | 1000-200000 | Waste liquid with content of alcohol | 95% alcohol |
| | CO2 Recovery | | | | |
| V | Refined corn oil from corn germinal bud | Water soaking | Equipped for producing corn alcohol | Corn | Second grade edible oil |
| VI | Furfural | Two-tower processing | 500-10000 | Corn cob | Furfural |
| V | Fruit wine | Various | | Various fruit | Fruit wines |

Key technology for alcohol production with the feature of energy-saving

- Purification of raw material
- Cycled smash
- Double-enzyme continuous saccharification
- Stirring through airflow
- Application of modern biological technology (High-temp. liquefaction fermentation; high efficiency saccharifying enzyme; active dry yeast)
- Circulation application of separated liquid from stillage
- Outdoor big fermentation pot in high temperature
- Multi-tower distilling with high efficiency and energy saving
- Full automatic control of the whole process



Purification of raw materials & cycled smash



Big-pot & high-temp ferment multi-tower distillation



Low-temp. Double-enzyme continuous saccharification



Automatic control of the production

Integrated Alcohol (Ethanol) Plant





Wulianye Distillery, Sichuan





Xinyi Huating Distillery, Jiangsu



Annual 100,000 t alcohol project, Chongqing



Annual 60,000 t alcohol project Wulianye Co, Sichuan



Annual 60,000 t alcohol project Wujiang, China



Six-tower differ-pressure distillation, Dukang Distillery, Henan



Absolute alcohol device, Mali



Xiayi Distillery, Henan



Production Line for 60,000 t alcohol and 60,000 t DDGS

Wuliangye Distillery, Yibing, Sichuan



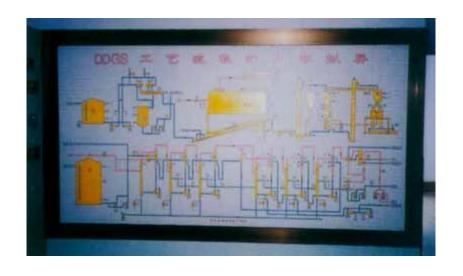
Separation of solid and liquid from stillage



Six-effect evaporate and concentrate

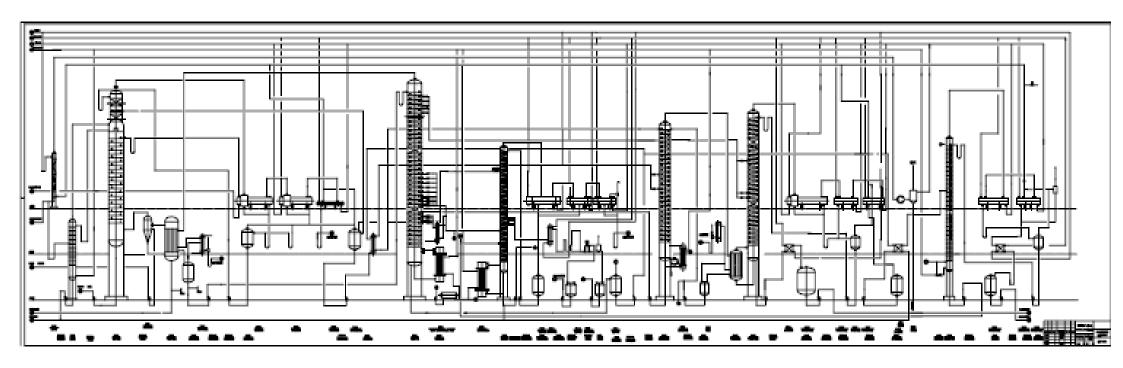


Dry of filter dregs

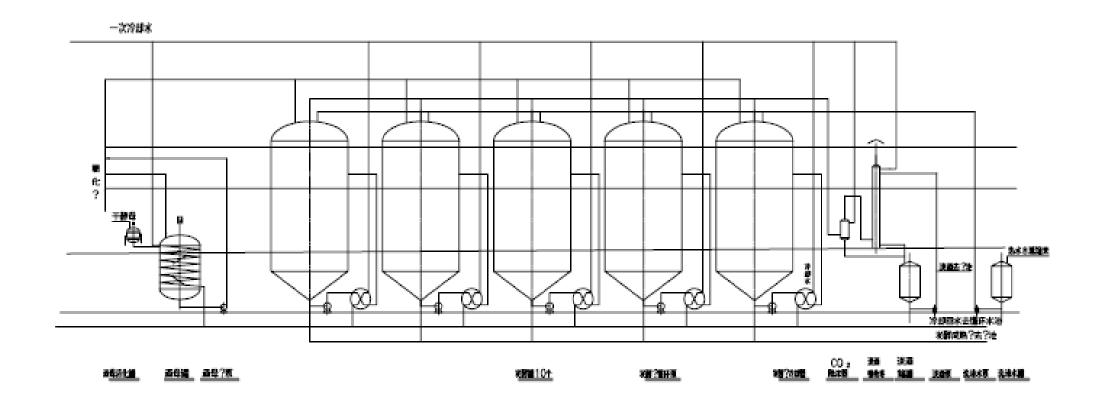


Simulated control of the process

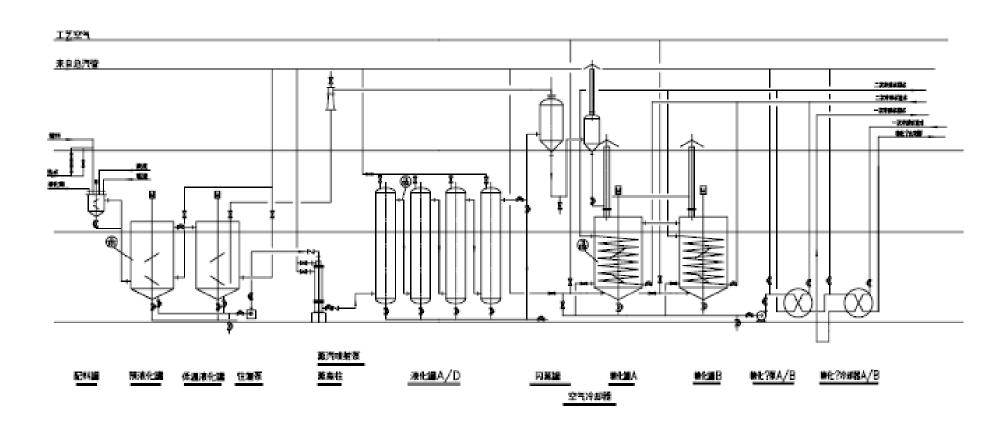
Typical Process of 6-tower Differ-Pressure Distillation



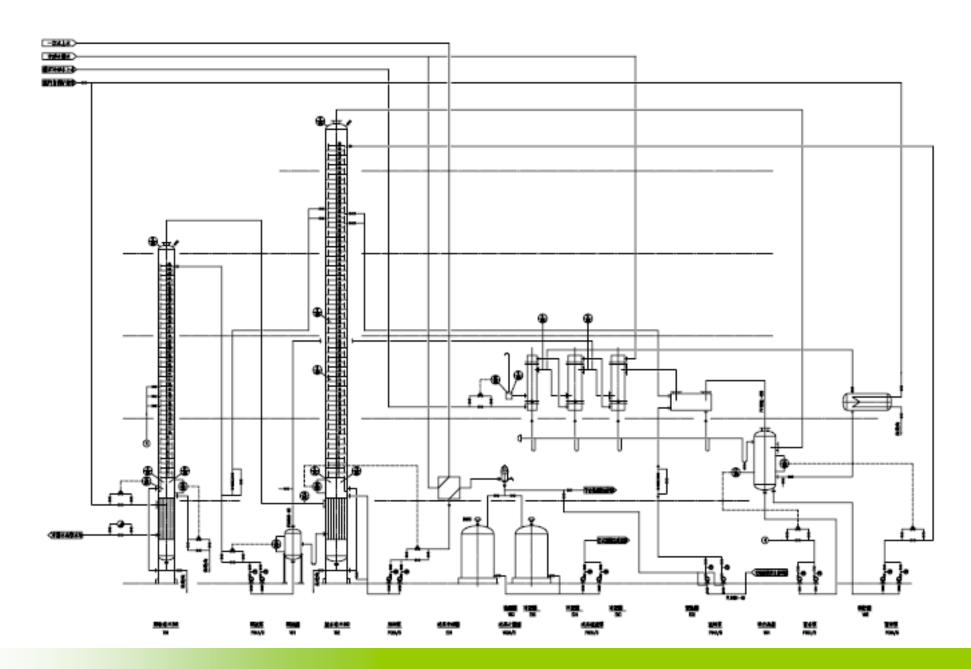
Typical Process of Fermentation



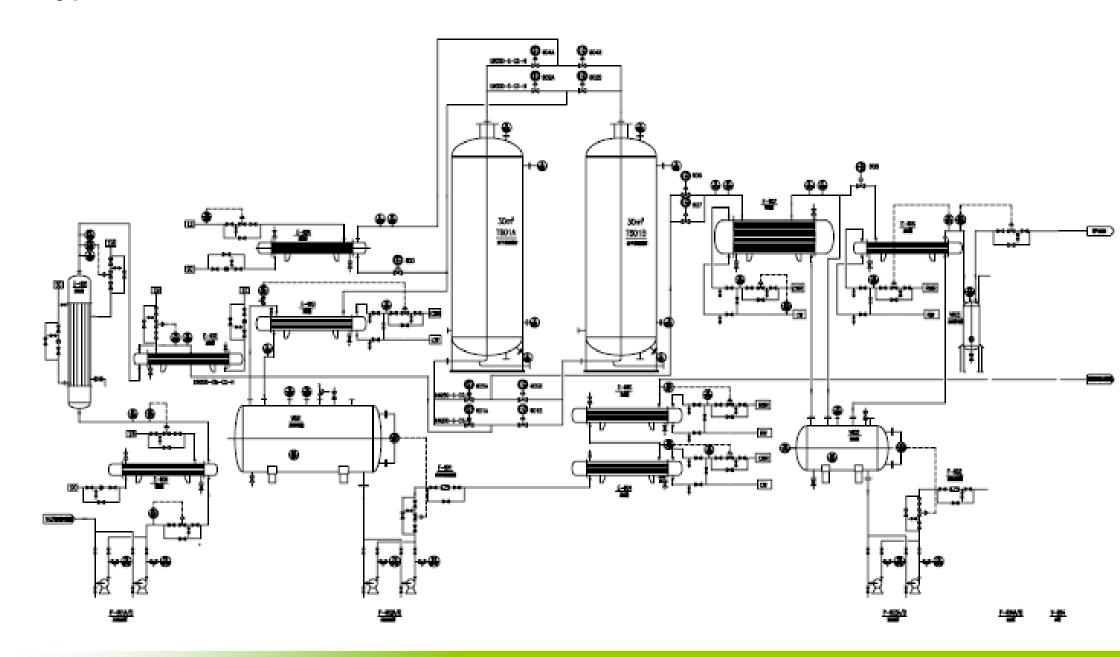
Typical Process of Saccharification



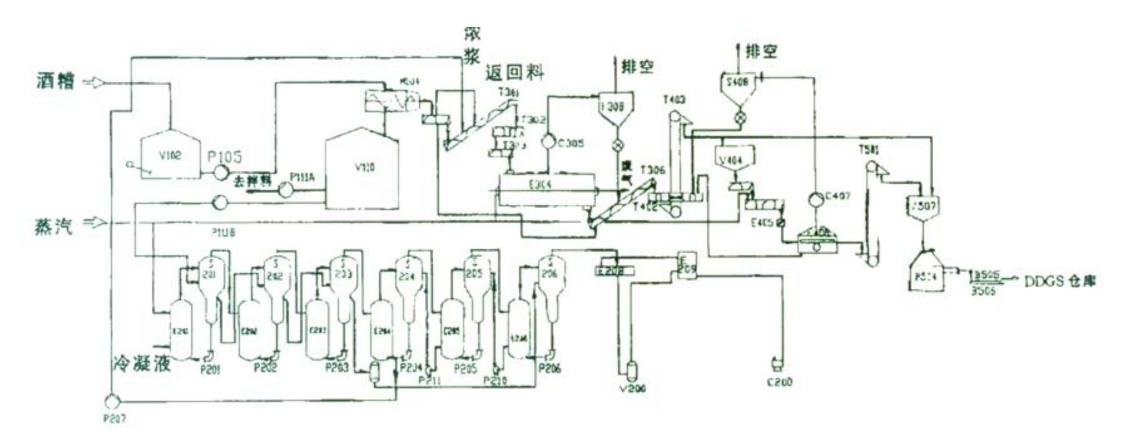
Typical Process of Absolute Alcohol

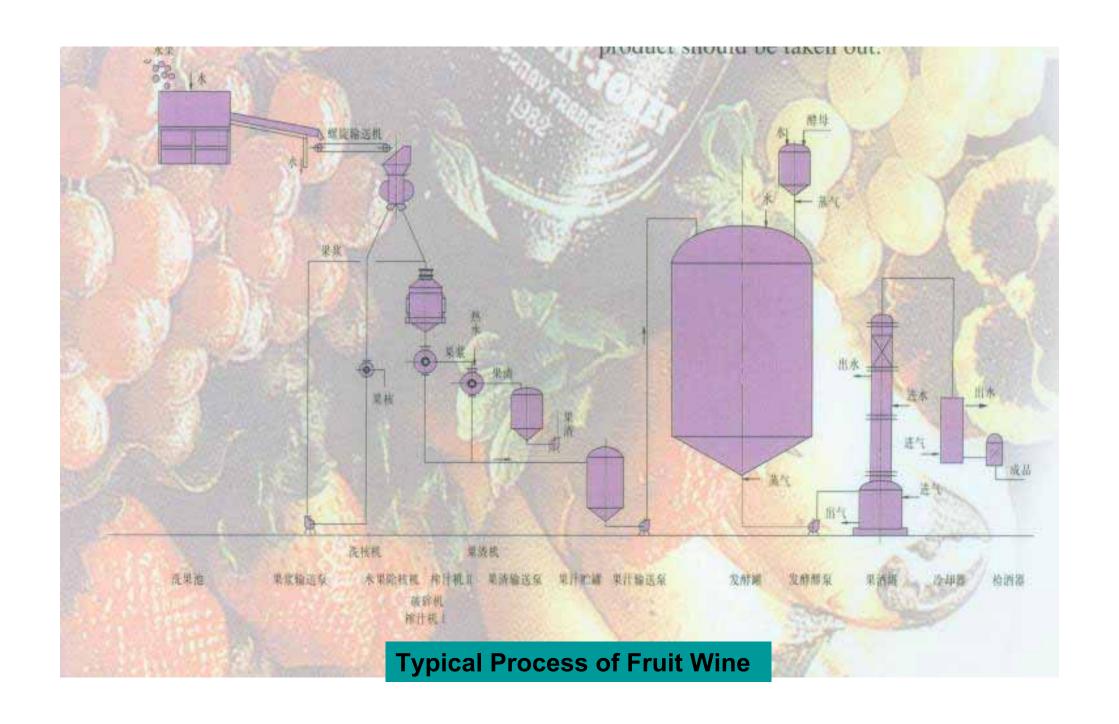


Typical Process of Alcohol for Gas Oil Mix



Typical process of DDGS production





Typical Process of Refined Corn Oil (from corn germinal bud)

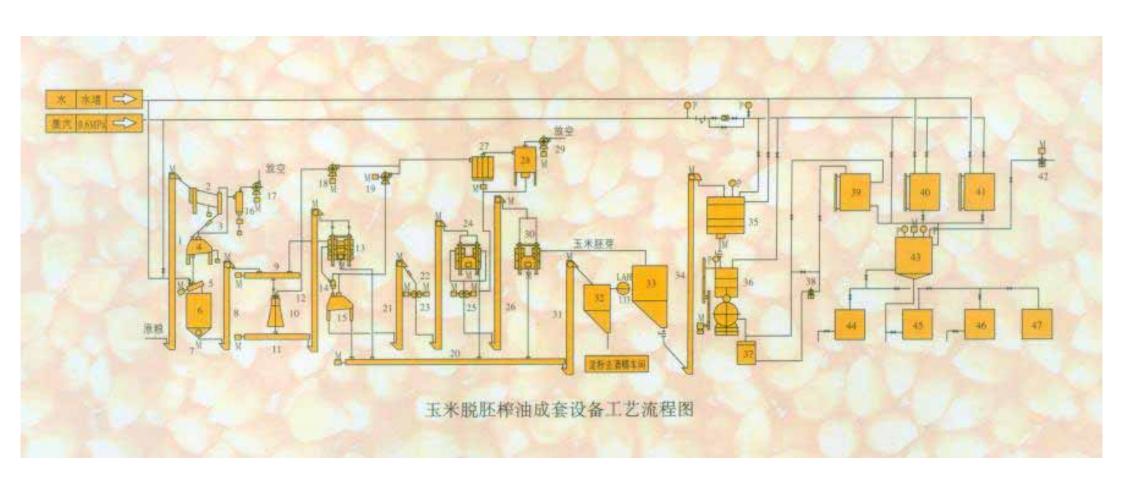
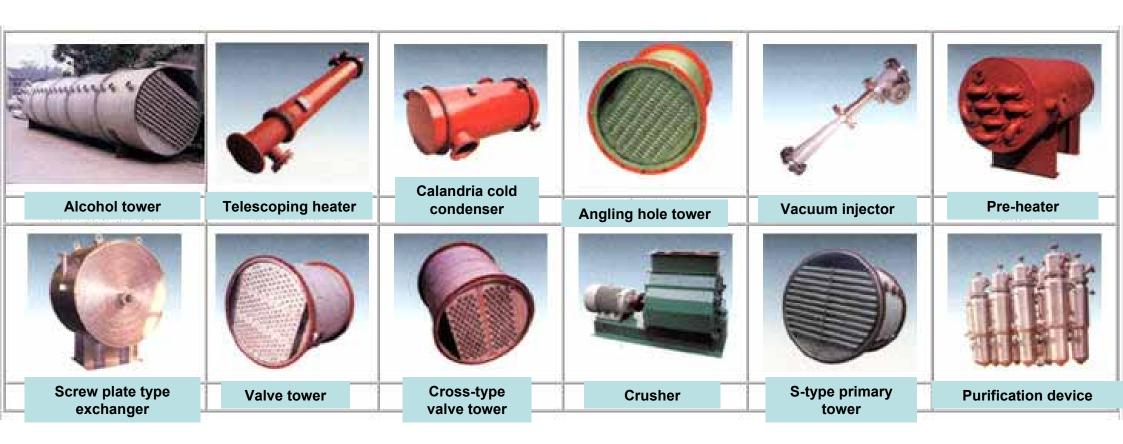


Photo Gallery of Equipment





Calandria dryer



Furfural equipment



Rotary dryer



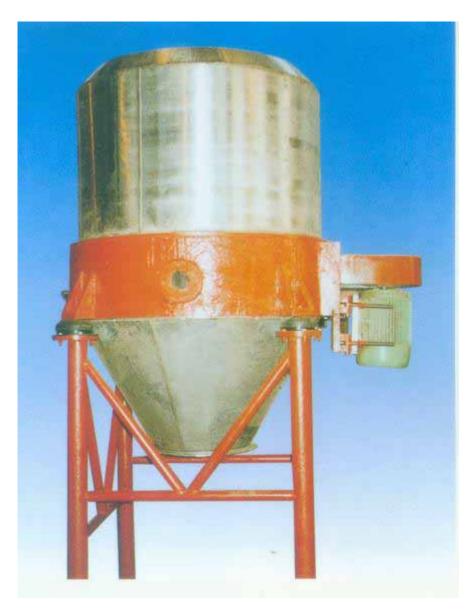
Equipment of recovering heat of lees



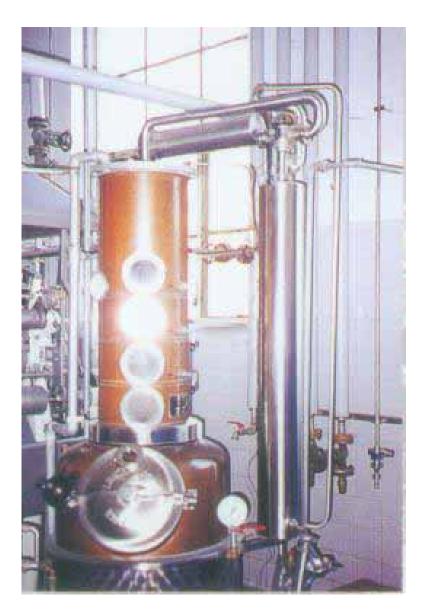
Disc-type dryer



Evaporating and condensing equipment for liquid of lees



Floating distiller's grains separator



Device for fruit wine

Service

- Advanced and reliable technology & engineering
- Procurement, manufacture, and delivery of the goods
- > Project management
- Construction, installation, and commissioning
- > Technical service
- > Training program
- Service after completion of the project
- > Financing assistance and export credit
- > Other services and functions upon request



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